

Process Analysis

EY Sourcing & Development



What Are We Doing



Collection Development



01. Proto Sample Development



Pattern: Preparing the patterns according to the sketch and brand measurement. Providing measurements suggestions on demand

Fabric: Providing hangers from different suppliers locally and globally

Print & Embroidery: Preparing the trials according the artworks

Accessories: Providing samples from different suppliers locally and globally

Manufacturing: Producing proto samples

02. SMS Development



Pattern: Making necessary corrections according to fitting comments

Fabric: Production or purchase according to needs

Print & Embroidery: Corrections according to comments

Accessories: Production or purchase according to needs

Manufacturing: Sewing the requested quantity

Collection Development



03. Bulk Order Production



Grading Lists: Preparation of grading lists of the approved pattern

Production Sample: Sending one piece of each color and model to the brand before production including all accessories and labeling

Fabric: Buying the required quantity. Hanger shipment for approval. If the brand's choice is to buy the fabric itself, CMT can also be worked on.

Manufacturing: Sewing the requested quantity

Print & Embroidery: Corrections according to comments

Shipment Sample: Sending a sample of each color and model randomly taken from the boxes after production.

Accessories: Purchase according to needs

Shipment: Internatinoal shipping

Jersey Sweat & Tee



	Lead time
Proto Sample lead time - <u>no</u> fabric/trim in-house	Proto Sample 5 weeks SMS 8 weeks
Proto Sample lead time - fabric/trim in-house	Proto sample 2 Weeks SMS 3 weeks
BULK lead time - <u>no</u> fabric/trim in-house	12-14 weeks between 1st of November- 28th February . 10-12 weeks the rest of the year
BULK lead time - fabric/trim in-house	4-6 weeks between 1st of November- 28th February. 3-4 weeks the rest of the year

Wool Pants & Jackets



	Lead time	
	WOOL PANTS & JACKETS	SHIRTS
Sample lead time - no fabric/trim in-house	11 WEEKS	5 WEEKS
Sample lead time - fabric/trim in-house/pattern is not ready	5 WEEKS	3 WEEKS
Sample lead time - fabric/trim in-house/pattern is ready	3 WEEKS	1 WEEK
BULK lead time - no fabric/trim in-house	14 WEEKS	10 WEEKS
BULK lead time - fabric/trim in-house	6 WEEKS	4 WEEKS

Thank You

Your trusted sourcing partner of choice.



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